

## SHANGRAO RUICHEN SEALING CO.,LTD DONGGUAN RUICHEN SEALING CO.,LTD

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## MATERIALS TEST REPORT

## FKM75 BLACK TV (V7501TA)COMPOUND

ASTM D2000 M2HK 7510 A1-10 B38 EO78 EF31 F13							
Press Cure	Post Cure Sheet : 16 hrs230°C Button : 16 hrs 230°C						
Sheet : 10min 170 $^\circ \!$							
Button : 10 min 170℃							
ORIGINAL PROPERTIES	SPECIFICATION	TEST RESULT	ASTM TEST METHOD				
HARDNESS SHORE A	75°±5	77	D2240				
TENSILE STRENGTH, MPA, MIN	≥10	10.82	D412				
ULTIMATE ELONGATION, %, MIN	≥150	175.13	D412				
SPECIFIC GRAVITY (g/cm <sup>3</sup> )		1.89	D297				
HEAT RESISTANCE 70 H . AT 250 $^\circ C$ (A1-10)			D573				
CHANGE IN HARDNESS, POINTS	+10	+2					
CHANGE IN TENSILES STRENGTH, %	-25	+27.21					
CHANGE IN ULTIMATE ELONGATION,MAX %	-25	+10.51					
COMPRESSION SET, MAX, 22H AT 200℃ (B38)	≤30	15.91	D395				
FLUID RESISTANCE FUEL.101. 70H AT 200 $^\circ\!\!\!\!\!^{ m C}$ (EO78)			D471				
CHANGE IN HARDNESS, POINTS	-15~+5	-11					
CHANGE IN TENSILES STRENGTH, MAX %	-40	-22.3					
CHANGE IN ULTIMATE ELONGATION, MAX %	-20	-7.2					
CHANGE IN VOLUME %	0~+15	+12.9					
FLUID RESISTANCE FUEL C, 70H AT $23^{\circ}$ C (EF31)			D471				
CHANGE IN HARDNESS, POINTS	±5	-3					
CHANGE IN TENSILES STRENGTH, MAX %	-25	-18.4					
CHANGE IN ULTIMATE ELONGATION,MAX %	-20	-15.5					
CHANGE IN VOLUME %	0~+10	+4.3					
LOW-TEMPERATURE BRITTLENESS NONBRITTLE							
AFTER 3MIN AT -10°C (F13)	NONBRITTLE	PASS	D2137				

Remark:

1. The data are based on testing slabs I buttons and are for reference purpose only.

2. Our compound can meet above -mentioned ASTM 2000 Spec.

3. This information is, to the best of our knowledge, accurate reliable to the date indicated.

4. The above mentioned data have been obtained by tests we consider as reliable, We don't assure that

- the same results can be obtained other laboratories, using different conditions by the preparation and

-evaluation of the samples.

Approved By	Frankie Fang	Checked By:	Yunli Tu	Tested By:	Jianjun Zhu
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